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ضم ȁ Ḥ ⊢ 9

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Ɛ́ ȁ̊ ج κ ⊢ 14

≠ ȁ ⊢ 15

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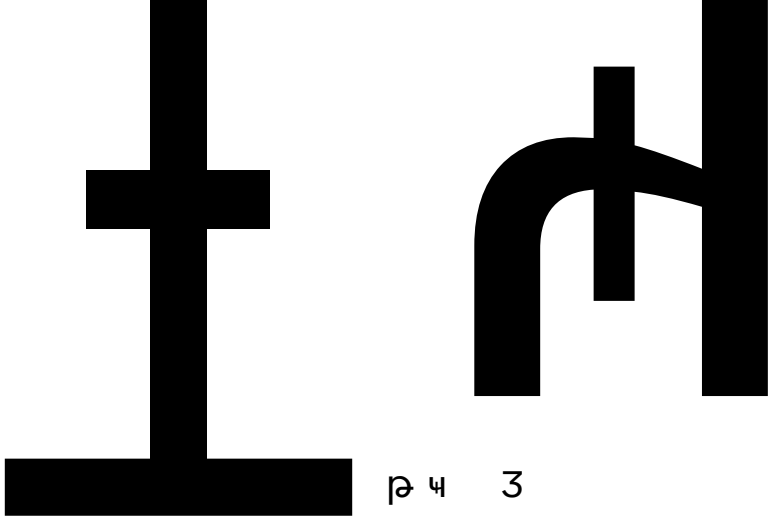

[illegible] ⱶ ϟ ̀Ɛ̃ ̂ ɣ Ӣ ⱶ ľ ̀Ɛ̃ Ɩ

ľ ̀Ɛ̃ Ɩ ̃ ̀Ɛ ǖ ê ο ʒ Ḥ ⱶ Ȉ ̆ Ţ ⱶ ̣

̏ غ ⱶ ⱶ ‰ GB/T 29467-2012 ê ο ʒ Ḥ Ȉ غ

GB/T 31870-2015 ê ο ʒ Ḥ ⱶ Ώ ⱶ Ȉ ̆ ̣ ̀Ɛ

̃ 2020 Ḥ r ʼ L Â ̀Ɛ̃ Ḡ ⱶ Ţ

Ƀ ضي κ v Ẋ ȁ ̆ ȉ ṕ ȁ

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ⱶ مخ ʽ

ⱶ مخ ⱶ ϟ ̀Ɛ̃ Â ⱶ ϩ

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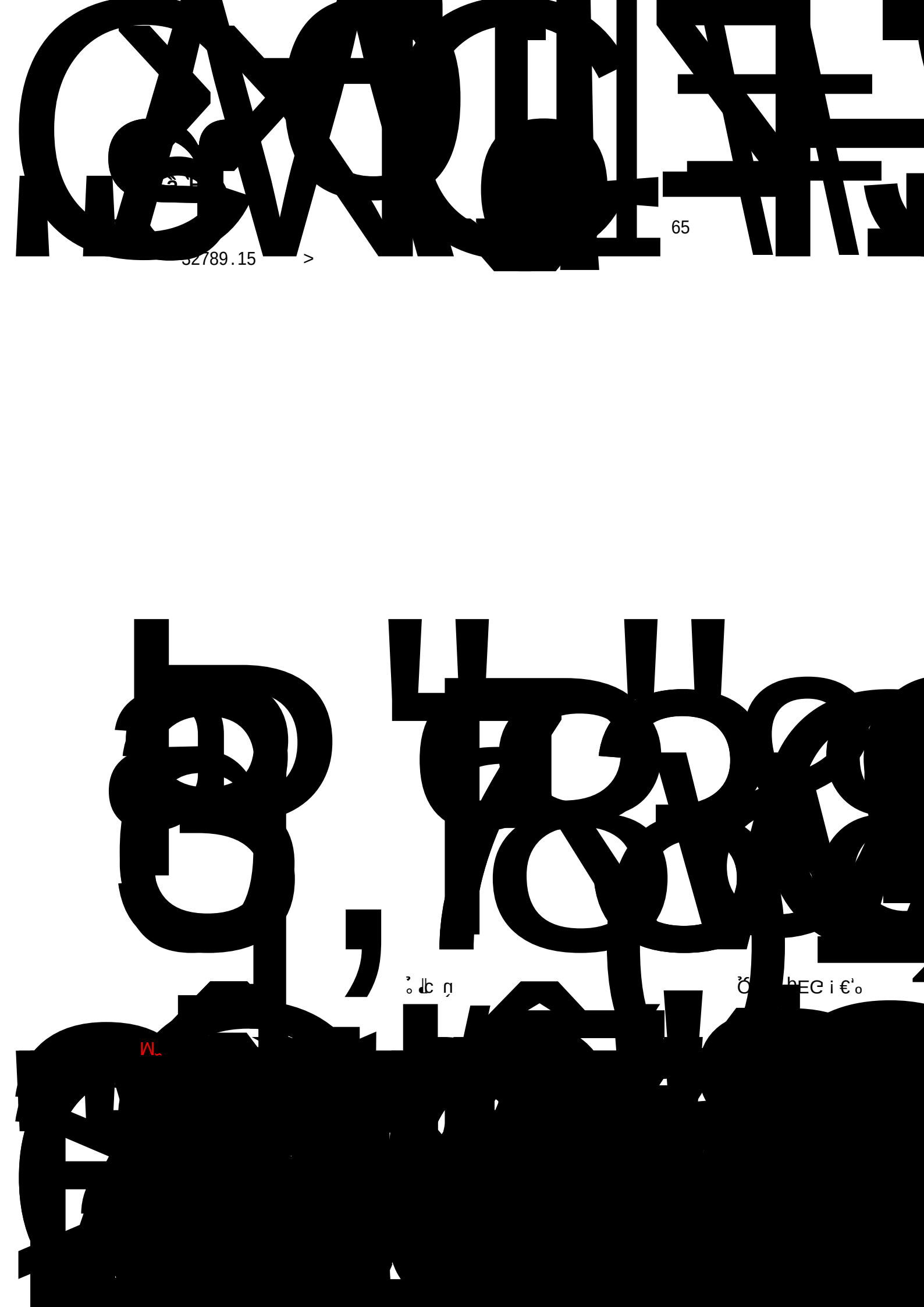

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’ ⲁ̀ ≠ ”¸ > Ḥ ˘ ⲃ ، ⲋ ˀ ⲉ̀

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3.1

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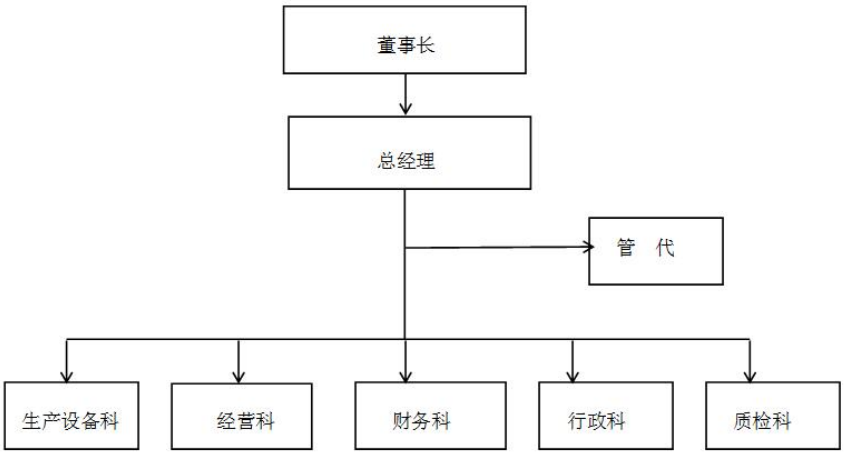

Ԩ ʹ

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Í Í ˪ ۣ à ɛ ĭ ’ ̤ ˪ O Ţ ˪ ʒ ɛ˘ Ḡ ˚ ج ’ ⅞ ĭ ˘ ̤ Ạ ˪ ƀ’ ̀Ẽ ⅞ غ ŋ ˘ ̀Ẽ Ԩ Ԩ ŋ 2 ˥˘ Ԩ ŋ r 2 ˘ à ̀Ẽ ṗ ̤ r ˘ ̃ ṗ ’

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à à ŋ ŋ ’

Í Í ᒪ ڤ ⅞ غ ˇ ᵐᵐ ˇ

فجڤ ˇ شي Ḥ غ ѣ ᴧ ӊ à ˥ ’

ᒪ ᵐᵐ ج شي ⅞ غ ˇ ᵐᵐ ج شي ѣ ˇ ᵐᵐ ج فجشي

ˇ ᵐᵐ ج ╠ à ǖ غ ˇ ᵐᵐ ج ˇˇ ᵐᵐ ج ‰

´ υ’

3.2 r

3.2.1 r ѣ

ˆ r ˇ ᒪ ʒ ľ ѿ à ч ’ ᵐᵐ ˜

à ≠ ”˛ ᒪ ’ γ' 1˜ ѿ ¨

ů 95%’ 2˜ ů 92 № ч Â

ч ˛ ’ r

ϑ KPI غ L Â

3.2.2

ضي r Ţ˘ `E˜ ɢ PDCA ˘ ڭ à

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Â à№ à r ï ڭ à ڭ

˘ غ ӟ ˘ ƀ ḱ ɷ ƀ غ ˘

Ḡ ɷ غ `E˜ r Â`E˜ ṕ L ˘ `E˜

í r ’˘ ڭ ƀ’ ˘ ƀ غ

ï ڭ ´ ˘ Ғ `E˜

2 Ғ Â`E˜ r ’ غ

’˘ ڭ 2 ˘ L Ғ

˘ Ḡ L ᵒᵒ ج w̄ Â

ч ɷ ŋ r 2 Ḥ ˘ `E˜ Δ L

Ḥ ⅞ Â Ḥ Â `E˜ w̄

ƀ Â ڭ `E˜ ˘ L ⅞ غ ṕ ˘

Й Âڭ 2 Ḥ D

ƀ Â`E˜ à ο ʒ Ḥ D ˘ ≠ ψ ο

ʒ 2 Ḥ Â`E˜ ضي Ḥ Ţ ɲ

2 ʒ w̄ :˘ U ضي ƀ β

Ŧ 2 Ӟ ʒ w̄ :˘ ضي 2 Ţ D غ Â ƀ

ǟ ɤ Ḥ 2 ˘ ʒ w̄

Â

3.2.3 ĭ̃ κ ˪

`Ẽ̃ ĭ̃ ì ‰ à ˘ ˪ ṗ ˜̃ ‰˘

ą̊ ج ⌠ يج غ يج à ʒ ‰

ـ ĭ ʍ ˘ ˜Ḥ№ PDCA ˘ ـ˘ ˧ Â

3.3 ŋ

`E˜ ˚˚ ج غ ˘ شخ APQP غ ǖ˘ ˚˚ ج

غ ضي ĭ U № ˘ ˘

ǖ ˘ ٧ Â ɯ FMEA L L ⅞ à ƀ ʒ й

Ð˘ ˚˚ ج غ № ÂẠ ⌠ ʍ ɑ

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`E˜ L Â ˚˚˚ L˘ ˧ à ε à Ƒ ˘

˚˚ ج Ḣ Âضي ɑ Ţ˘ ˘ à

à ˘ ˜ Â ˘ r

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`E˜ ضي غ L˛˛˛ ˘ ʒ L ˘ ŋ

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ضم à Ḥ

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4.1.1 Ḥ

`E˜ ľ ج ˛˛˛ ˘ Ḥ˘ ¨ ˘ L Ḥ

˘ ƀ˘ ƀ ˛ r ˘ . Ᵽ

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ϩ ȁ ʒ ã̃ ŋ r ˘ ϩ Â`Ɛ̃ ṗ

ϩ Ḥ ɛ̇ L ˘ 2 ʒ̈ Ḥ ˘

Ḥ ˘ Ạ ˜ ' ¨ 2 β

Ḥ κ˘ Ḥ ɛ ɛ̇ L˘ ˗ 2 ɑ̈ ƀ ο ʒ

Ḥ Â

4.1.2

`Ɛ̃ ˚˚ ⱦ ȕ˘ ɦ ˘ □ ƀ ˥˚˚ ⱦ

˘ ɣ ɛ ɥ L ˚˚ ⱦ Â`Ɛ̃ ɤ ȕ

ʐ ˜˘ ɣ ɥ Ţ ˘ Ɲ ȕ ˜ ɢ ɯ ȁ ȁ

ɛ̇ ˘ ˚˚ ⱦ ɛ̇ ⇔ ˗ ˘ ˚˚ ⱦ

ɛ̇´ Âضي˚˚ ⱦ ˘ `Ɛ̃ Ɦ r ˘

˜ ȁ ȁ ψ ˗ ˘ Ḡ ˚˚ ⱦ ŋ Â

4.2 ƀ

4.2.1˚˚ ⱦ Ḥ

`Ɛ̃ ˚˚ ⱦ ƀ ȕ Ɦ ɯ ê ȕ L Ì˘ ɾ ȕ

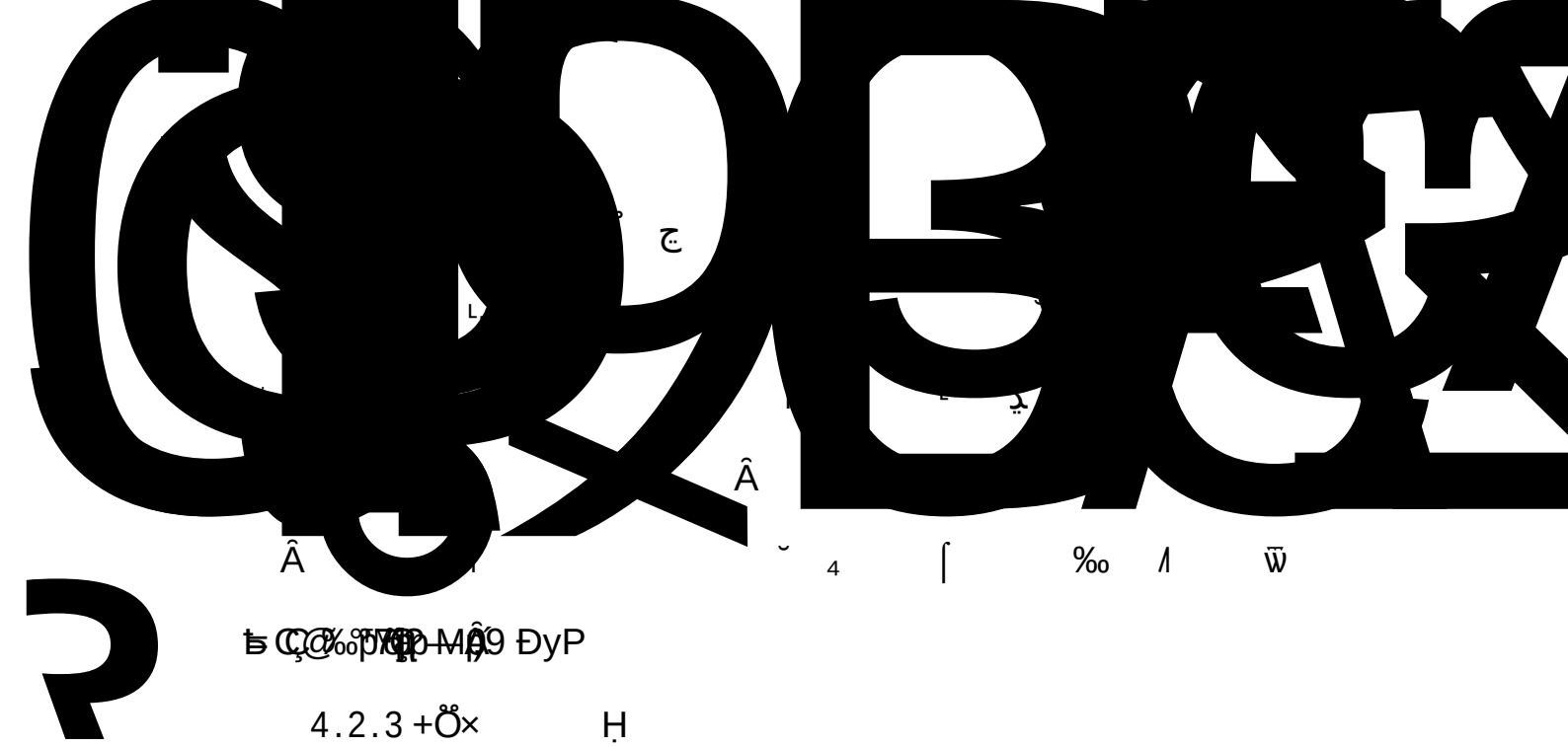
ȁ ɣ ˗ ȁ ȕ ȁ L ȕ ˜

ɷ Â ɾ ¨ ɛ̇ ɑ̈ ƀ Ḡ ˚˚ ˜ ȕ ƀ

ṗ ɥ ɯ̄˘ `Ɛ̃ ϩ ˚˚ L ˘ Ɦ ϩ˚˚ ⱦ

ȕ Ţ ˘ ɷ̃ ϩ˘ ' ȕ Â

4.2.2 ʎ



4.2.3 +Ö× Ḥ

`Ẽ ˚ ï r ج لا ˚ غ شي ƀ Â

L ، ɔ لا ˚ L à ƀ ‰ à β ƀ غ لا

à à ‰ ƀ Â Ţ غ ╠ à

U ψ لا β ƀ ˛ 2 ŋ β ˘

à ˘ 2 ˘ ƀ ˘ ضي ˚ Ţ˘

لا ˛ 2 H¯ ˘ ï ˘ ï ˘ Ḡ

˚ 0c Ê ã Â

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ˋE˜ ψ ȁ ʒ ψ ȁ ʒ ˥ ψ ȁ ˋE ˝ r ȁ ε ȁ

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ƀ □ № شي № ˘ ƀ □ ƀ

˘ ɾ Ţ ₮ ƀ □ № شي r

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ˋE˜ ǐ ǐ ǐ L ═

Â ، ڤ U ⊢ r ˘ ṗ Â 6 ɷ ṗ˘ ǖ

˘ ɷ̃ Â ˚ ج ₮ ˘ ضي 24 h ṗ

ƀ ₮ ǰ ˘ 48h ₮ Â

ɲ ȁ

5.1 ‰

ˋE˜ ˚ ج ‰ ɢ ˚ ŋ ˘ ɾ ˧ ȁ´

ȁ ˥ ج ȁ ج ˇ ɷ ˘ شخ L ʒ ˜ ‰ Â ɾ ą ˚

ج ɾ ˧ ˧ ∫ ج ₮ ˧ ɷ ˚ ɢ ‰

ɥ Ţ˘ ˚ ج ȁ ɔ ʒ ʒ Â

5.2

ˋE˜ Ƕ ê Ţ ˥ ˝ غ يج ˝ Ì ɒ ˘ ɾ ˧

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ч Ḡ˚˚ ج ˘ ضي˚˚ ج ˚˚ Ţ Ḥ ˪˘ ˚˚

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كح ǐ ɾ ȁ ˜ ₮ Ḥ ⅞ غ

˘ ⊤ Ϝ ̣ Ḡ كح ǐ˘ ˜ غ ˘ كح ǐ

₮ ˘ ̣ ˜ ą ’ ضي كح

ǐ Ḥ Ш ˘ . شي غ ˘ ȉ ą ’˘ ȕ

ǐ ’ ضي ₮ ˘ ȕ

˘ ч ˚˚ п ˚˚ ج ʊطم Â

5.3

╠ `E˜ IS09001 r IS014001 r غ

IS045001 ʒ ã̃ ŋ r ˘ ľ ˪ ˪ ج

˘ `E˜ Ḥ يج ‰ r ˘ ą ○ ʒ˚˚ ج ⌠

ʐ Ḡ ˘ ɾ ą ○ ʒ ľ w̄ ȁ ’ ȁ ≠ ˝

˩ ˪ γ ≠ Â ʌ γ ˘ `E˜ ɾ ₮

Â

5.4

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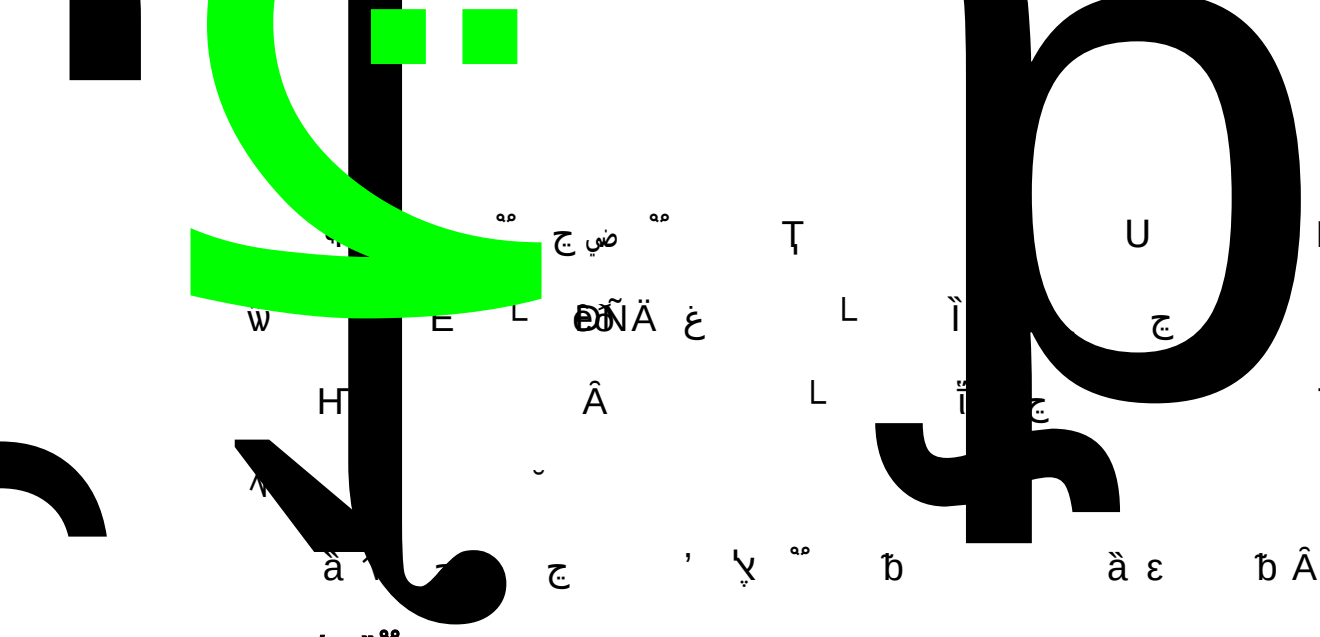

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ï ˘ ü / ⊢

[illegible]

[illegible]

[illegible]

7.2

7.2.1 [illegible]

[illegible]

[illegible]

7.2.2 [illegible]

[illegible]

7.3

[illegible]

1 [illegible]

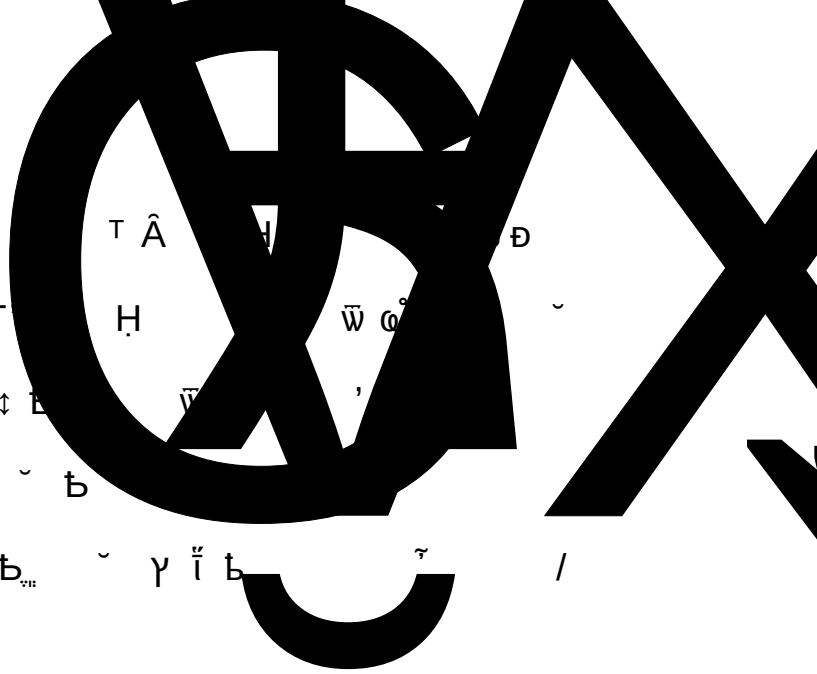
[illegible]

2 [illegible]

[illegible]

3 [illegible]

[illegible]



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ۋ w̄ Ḥ ˘ Ώ ˜ ⌠ Ţ Ḥ w̄ ω̊ ˘

Ḥ Ь ᵒ ج ˘ ↕ Ь w̄ ’

’ Ώ ˜ Ţ’ ᵒ ج ˘ Ь

˘ γ Ɂ ǖ ʒ Ь ̤ ˘ γ ǐ Ь ̃ /

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